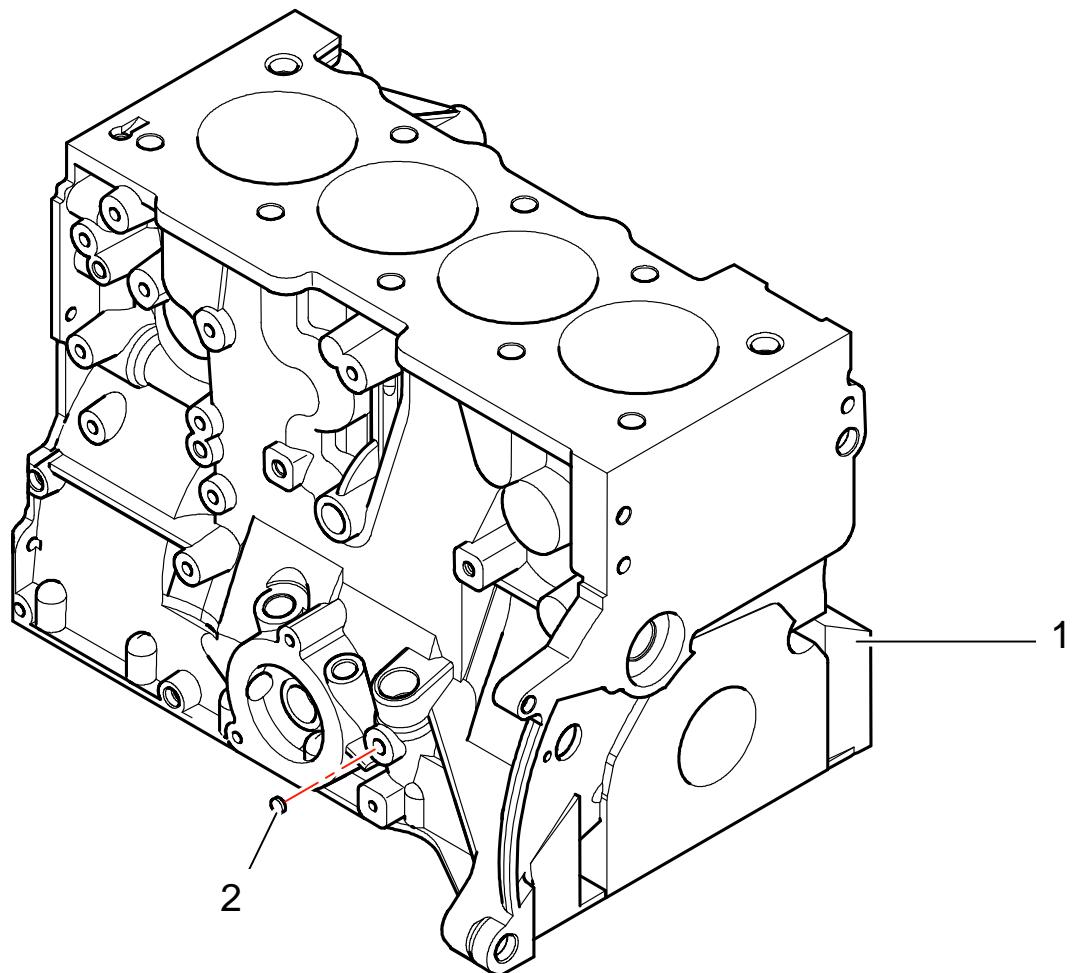


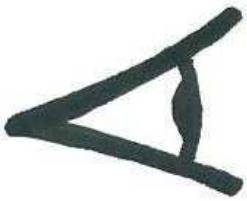
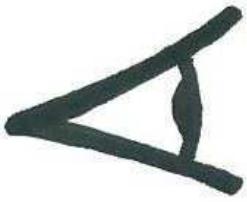
Chapter A :

ENGINE

A11 : CYLINDER BLOCK

REF	PART NUMBER	QTY	DESCRIPTION
1	0A1162550B	1	Cylinder block
2	0A1161362A	1	Welsh plug ø8
3			
4			
5			
6			
7			
8			
9			
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11			
12			
13			
14			
15			

CYLINDER BLOCK ASSEMBLY

	<p>Check visually the top of the cylinder block, and be sure that the cylinder head gasket surface has no marks, no stripes and no oxydation.</p>	
	<p>Clean oil galleries and oil holes (crankshaft bearing, hole to the head) with a right brush. All the oil circuit needs to be perfectly clean before the assembly.</p>	
	<p>Welsh plug (ref 2)</p>	Loctite 648